

5           **SYSTEM AND METHOD TO FORM A COMPOSITE FILM STACK  
UTILIZING SEQUENTIAL DEPOSITION TECHNIQUES**

                  ABSTRACT OF THE DISCLOSURE

                  A system and method to form a stacked barrier layer for copper contacts  
formed on a substrate. The substrate is serially exposed to first and second reactive gases to  
10   form an adhesion layer. Then, the adhesion layer is serially exposed to third and fourth  
reactive gases to form a barrier layer adjacent to the adhesion layer. This is followed by  
deposition of a copper layer adjacent to the barrier layer.